



Parts List

Ref	Class	Part	Description	Qty
1	859	6387A 3	CYLINDER BLOCK ASSEMBLY	1
2	19	67383	PLUG, CAMSHAFT BORE (2-1/2" DIA.)	1
3	19	67384	PLUG, OIL GALLERY (5/8" DIA.)	2
4	17	74840	PIN, FRONT COVER	2
5		99889	VALVE, BY-PASS	1
6	22	32802	PIPE PLUG, CYLINDER BLOCK	3
7	16	74396	STUD, OIL TUBE TO BLOCK	2
8		68712A 1	OIL PUMP ASSEMBLY-OLD DESIGN ALUMINUM PUMP	1
9	10	28668	SCREW, COVER TO OIL PUMP (7/8")-OLD DESIGN ALUMINUM	4
10	13	26992	LOCKWASHER, COVER SCREW-OLD DESIGN ALUMINUM	4
11	32	72877A 1	OIL PICK-UP TUBE ASSEMBLY-OLD DESIGN ALUMINUM F	1
12	10	37612	SCREW, OIL PUMP TO ENGINE-OLD DESIGN ALUMINUM	2
13	11	67919	NUT, OIL PICK-UP TUBE STUD-OLD DESIGN ALUMINUM F	2
8		13838A 1	OIL PUMP ASSEMBLY-NEW DESIGN CAST IRON PUMP	1
11		13843A 2	OIL PICK-UP TUBE ASSEMBLY-NEW DESIGN CAST IRON	1
12	10	68101	SCREW, OIL PUMP TO ENGINE-NEW DESIGN CAST IRON	2
14		70792	FLANGE, TUBE TO OIL PUMP	1
15	25	35276	"O" RING, TUBE TO OIL PUMP	1
16	10	47576	SCREW, FLANGE TO OIL PUMP (3/4")	2
17	26	90925	SEAL, CRANKSHAFT - REAR	1
18	54	99334	CLAMP, BASE	1
19	10	98261	SCREW, HOSE CLAMP	1
20	13	35048	LOCKWASHER, HOSE CLAMP SCREW	1
21	13	35048	LOCKWASHER, OIL PUMP SCREW	2
22		71938A 1	OIL PAN	1
23	10	35765	SCREW, OIL PAN (5/8")	29
24	22	60039	PLUG, OIL DRAIN	1
25	27	72479A 5	GASKET, OIL PAN	1
26	22	97006T	ELBOW, OIL PAN	1
27		97346A 2	TUBE ASSEMBLY, DIPSTICK	1
28	22	78039	COUPLING, DIPSTICK TUBE	1
29	11	47626	NUT, DIPSTICK TUBE TO ELBOW	1
30		97381A 1	GAUGE, OIL LEVEL	1
31		41505A 1	SIDE COVER	1
32	27	72479A 5	GASKET, SIDE COVER	1
33	10	75206	SCREW, SIDE COVER (1-3/4")	4
34	25	26543	"O" RING, SIDE COVER SCREW	4
35		94023A 1	ADAPTER, OIL FILTER-180-190-3.7L/LX	1