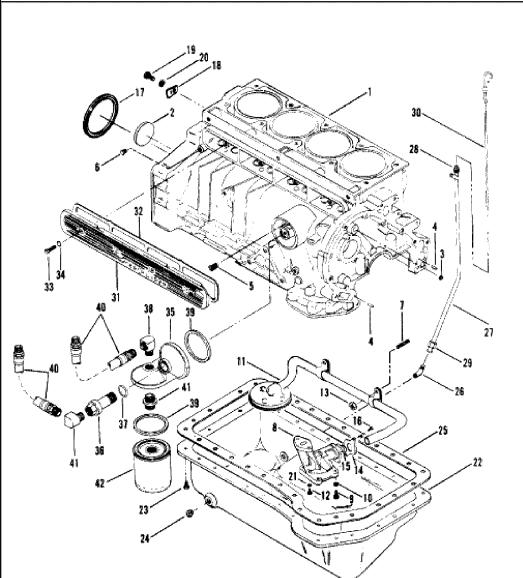
MERCRUISER (190 (4 BBL.) MERCURY 224 I/L4 1985-1986) Serial Nbr Range: 6916779 THRU 0B436390 ()



CYLINDER BLOCK, OIL PUMP AND OIL PAN

			B	January January
D = (Class	D	Parts List	O.L
ner i	659	Part (2007), 2	Description CYLINDER BLOCK ASSEMBLY	Qty
2	19		PLUG, CAMSHAFT BORE (2-1/2" DIA.)	
3	19	67384		2
4	17	74840	· · · · · · · · · · · · · · · · · · ·	2
5			VALVE, BY-PASS	1
6	22	32802	·	3
7 7	16		STUD, OIL TUBE TO BLOCK	2
8	-		OIL PUMP ASSEMBLY-OLD DESIGN ALUMINUM PUMP	<u> </u>
9	10		SCREW, COVER TO OIL PUMP (7/8")-OLD DESIGN ALUN	
10	13	26992		
11	32		OIL PICK-UP TUBE ASSEMBLY-OLD DESIGN ALUMINUM F	
12	10	37612	SCREW, OIL PUMP TO ENGINE-OLD DESIGN ALUMINUM	2
13	11	67919	NUT, OIL PICK-UP TUBE STUD-OLD DESIGN ALUMINUM F	2
8		13838A 1	OIL PUMP ASSEMBLY-NEW DEISNG CAST IRON PUMP	1
11		13843A 2	OIL PICK-UP TUBE ASSEMBLY-NEW DESIGN CAST IRON	1
12	10	68101	SCREW, OIL PUMP TO ENGINE-NEW DESIGN CAST IRO	2
14		70792	FLANGE, TUBE TO OIL PUMP	1
15	25	35276	"O" RING, TUPE TO OIL PUMP	1
16	10		SCREW, FLANGE TO OIL PUMP (3/4")	2
17	26		SEAL, CRANKSHAFT - REAR	1
18	54		CLAMP, BASE	1
19	10		SCREW, HOSE CLAMP	1
20	13		LOCKWASHER, HOSE CLAMP SCREW	1
21	13		LOCKWASHER, OIL PUMP SCREW	2
22		71938A 1	•	1
23	10		SCREW, OIL PAN (5/8")	29
24	22		PLUG, OIL DRAIN	1
25	27		GASKET, OIL PAN	1
26	22		ELBOW, OIL PAN	1
27			TUBE ASSEMBLY, DIPSTICK	1
28	22	78039		1
29	11	47626	·	1
30			GAUGE, OIL LEVEL	1
31			SIDE COVER	1
32	27		GASKET, SIDE COVER	1
33	10		SCREW, SIDE COVER (1-3/4")	4
34	25		"O" RING, SIDE COVER SCREW	4
35 ■ . 1		94023A 1	ADAPTER, OIL FILTER-180-190-3.7L/LX	1
4				P